

In the Claims:

Please cancel claims 18 and 23-25, without prejudice, and add new claims 26-37 as follows:

1. (Currently Amended) A process for manufacturing an article comprising a substrate and a an overlay that is at least one of translucent, semi-transparent or transparent ~~overlay~~, the substrate having a contoured surface and the overlay being provided over at least a portion of said contoured surface, the process comprising the following steps:

- (a) using a computer system to generate data corresponding to a three-dimensional image;
- (b) using the generated data to control an apparatus to form at least a portion of a mould for defining the contoured surface of the substrate;
- (c) using said mould to form at least the contoured surface of the substrate; and
- (d) providing the overlay over said at least a portion of the contoured surface.

2. (Currently Amended) A process as claimed in claim 1, wherein said substrate is formed by at least one of: moulding, pressing or embossing.

3. (Currently Amended) A process as claimed in claim 1, ~~[[or 2]]~~ wherein at least a portion of an outer surface of the overlay is substantially planar.

4. (Currently Amended) A process for manufacturing an article comprising a substrate and a an overlay that is at least one of translucent, semi-transparent or transparent ~~overlay~~, the substrate having a contoured surface and the overlay being provided over at least a portion of said contoured surface, the process comprising the following steps:

- (a) using a computer system to generate data corresponding to a three-dimensional image;
- (b) using the generated data to control an apparatus to form the contoured surface; and

(c) providing the overlay over said at least a portion of the contoured surface such that at least a portion of an outer surface of the overlay is substantially planar.

5. (Currently Amended) A process as claimed in ~~any one of claims 1 to 4~~ claim 1, wherein the overlay is initially a liquid medium and the process includes providing the liquid medium on the contoured surface.

6. (Currently Amended) A process as claimed in ~~any one of claims 1 to 4~~ claim 1, wherein the overlay is initially a solid medium and the process includes providing the solid medium on the contoured surface and converting it to a liquid.

7. (Currently Amended) A process as claimed in claim 6, wherein the solid medium is converted to a liquid by applying heat.

8. (Currently Amended) A process as claimed in ~~any preceding claim~~ claim 1, further comprising the step of supplying data corresponding to a ~~two-dimensional~~ two-dimensional image to the computer system and generating the data corresponding to the three-dimensional image from said ~~two-dimensional~~ two-dimensional image data.

9. (Currently Amended) A process as claimed in claim 8, wherein the ~~two dimensional~~ two-dimensional image data corresponds to a photographic image or a picture.

10. (Currently Amended) A process as claimed in claim 8, ~~[[or 9]]~~ wherein the ~~two dimensional~~ two-dimensional image data supplied to the computer system corresponds to at least one of a colour photographic image or picture and the process further comprises the step of converting at least one of the ~~[[two]]~~ two-dimensional or ~~three dimensional~~ three-dimensional image data to monochrome greyscale image data.

11. (Currently Amended) A process as claimed in ~~any preceding claim~~ claim 1, further comprising the step of coating the contoured surface with a reflective material.

12. (Currently Amended) A process as claimed in ~~any preceding claim~~ claim 1, wherein the article is a tile.

13. (Currently Amended) A process as claimed in ~~any preceding claim~~ claim 1, wherein the substrate is made of clay, ceramic, glass, metal, resin or plastic.
14. (Currently Amended) A process as claimed in ~~any preceding claim~~ claim 1, wherein the overlay is a glaze, glass, resin, enamel or plastic.
15. (Currently Amended) A process as claimed in ~~any preceding claim~~ claim 1, wherein the article is a bar of soap and at least one of the substrate and the overlay is made of soap.
16. (Currently Amended) A process as claimed in ~~any preceding claim~~ claim 1, wherein the article is a foodstuff and the substrate and the overlay are edible.
17. (Currently Amended) A process as claimed in ~~any preceding claim~~ claim 1, wherein said apparatus is a computer numerically controlled engraving or milling machine.
18. (Canceled)
19. (Currently Amended) A bar of soap comprising:
a substrate; and
[[a]] an overlay that is at least one of translucent, semi-transparent or transparent ~~overlay~~, the substrate having a contoured surface and the overlay being provided over at least a portion of said contoured surface.
20. (Currently Amended) A process for manufacturing an article comprising a substrate and a member that is at least one of translucent, semi-transparent or transparent ~~member~~, the member having a contoured surface and the substrate being provided over at least a portion of said contoured surface, the process comprising the following steps:
- (a) using a computer system to generate data corresponding to a three-dimensional image;
 - (b) using the generated data to control an apparatus to form at least a portion of a mould for defining the contoured surface of the member;

- (c) using said mould to form at least the contoured surface of the member; and
- (d) providing the substrate over said at least a portion of the contoured surface.

21. (Currently Amended) A process for manufacturing an article comprising a substrate and a member that is at least one of transparent, semi-transparent or translucent ~~member~~, the member having a contoured inner surface, the substrate being provided over at least a portion of said contoured surface, the process comprising the following steps:

- (a) using a computer system to generate data corresponding to a three-dimensional image;
- (b) using the generated data to control an apparatus to form the contoured surface; and
- (c) providing the substrate over said at least a portion of the contoured surface.

22. (Currently Amended) A process as claimed in claim 20, ~~[[or 21]]~~ wherein the substrate is a coating that is at least one of reflective or mirrored ~~coating~~.

23-25. (Canceled)

26. (New) A process as claimed in claim 4, wherein the overlay is initially a liquid medium and the process includes providing the liquid medium on the contoured surface.

27. (New) A process as claimed in claim 4, wherein the overlay is initially a solid medium and the process includes providing the solid medium on the contoured surface and converting it to a liquid.

28. (New) A process as claimed in claim 4, further comprising the step of supplying data corresponding to a two-dimensional image to the computer system and generating the data corresponding to the three-dimensional image from said two-dimensional image data.

29. (New) A process as claimed in claim 4, further comprising the step of coating the contoured surface with a reflective material.

30. (New) A process as claimed in claim 4, wherein the article is a tile.
31. (New) A process as claimed in claim 4, wherein the article is a bar of soap and at least one of the substrate and the overlay is made of soap.
32. (New) A process as claimed in claim 4, wherein the article is a foodstuff and the substrate and the overlay are edible.
33. (New) A process as claimed in claim 4, wherein said apparatus is a computer numerically controlled engraving or milling machine.
34. (New) A system for manufacturing an article comprising a substrate and an overlay that is at least one of translucent, semi-transparent or transparent, the substrate having a contoured surface and the overlay being provided over at least a portion of said contoured surface, the system comprising:
- a computer system for generating data corresponding to a three-dimensional image;
 - one or more apparatus adapted to form the contoured surface of the substrate based on the generated data, and provide the overlay over said at least a portion of the contoured surface.
35. (New) The system of claim 34, wherein the one or more apparatus is adapted to form the contoured surface of the substrate by:
- forming at least a portion of a mould for defining the contoured surface of the substrate; and
 - using said mould to form at least the contoured surface of the substrate.
36. (New) A system for manufacturing an article comprising a substrate and a member that is at least one of translucent, semi-transparent or transparent, the member having a contoured surface and the overlay being provided over at least a portion of said contoured surface, the system comprising:
- a computer system for generating data corresponding to a three-dimensional image;
 - one or more apparatus adapted to form the contoured surface of the member

based on the generated data, and provide the substrate over said at least a portion of the contoured surface of the member.

37. (New) The system of claim 36, wherein the one or more apparatus is adapted to form the contoured surface of the member by:

forming at least a portion of a mould for defining the contoured surface of the member; and

using said mould to form at least the contoured surface of the member.